



WORLD LEADING
MATERIALS PROCESSING EQUIPMENT

www.blue-group.com

Why Blue?

We offer complete solutions, from single equipment specification and supply, to the bespoke design and installation of complete integrated processing systems.

With an extensive but focused portfolio of world leading OEM brands in the materials processing sector, Blue is able to combine the very best in proven equipment with the latest technologies to create the perfect solution for your business and provide you with a competitive edge. Our range includes Doppstadt, Powerscreen, Terex Fuchs, BlueMAC and many more.



Foundations

Blue was formed in 2004 when four Powerscreen dealers came together, combining their experience and expertise as well as a focus to deliver market leading client support. Within an ever evolving market place, the customer focused ethos of the business has remained constant, resulting in strong growth and the continued development of the company. Today the business goes from strength to strength as Blue delivers the very best, innovative solutions to their network of customers.

Partnerships

Our view is that the initial sale is only the beginning of the relationship.

Our strategically placed offices located throughout the UK and Ireland ensure we have extensive UK wide aftersales coverage for servicing and spare parts, so we can support your business going forward. As well as with our customers we also pride ourselves on the strong relationships we have with our suppliers. Our close connections to these creators of such cutting edge machinery means you benefit from the very best equipment incorporating the most advanced technology as well as expert knowledge and advice.

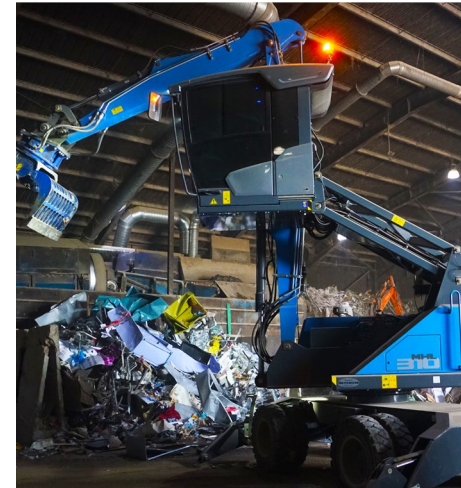
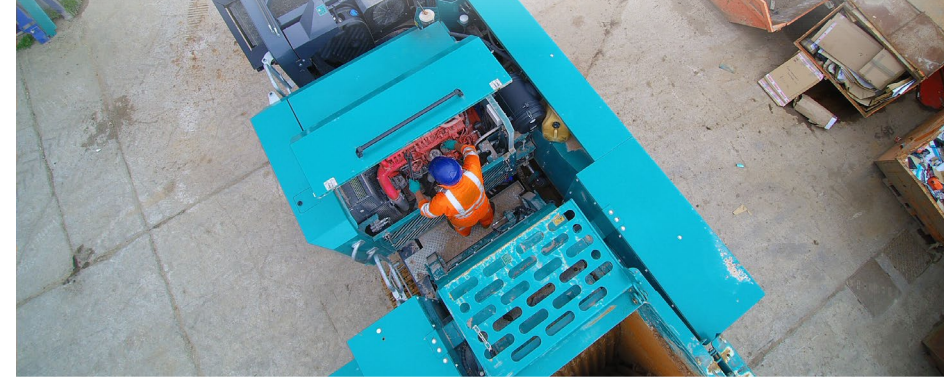
At Blue you will receive total support throughout the entire buying process and the lifetime of your equipment.

“We’ve bought quite a lot of machines from Blue London over the years - both Powerscreen crushers and screeners, as well as Doppstadt shredders. Apart from the proven excellence of these market leading brands, we also have a great working partnership with Blue.”

Ray Foss Jnr,
Britaniacrest Recycling

Applications and equipment

Material - Core Application	Portfolio Equipment	Output Material
Quarried Material	→ Crushers, Screeners	→ Sized Aggregate
Recycled Inert Material	→ Crushers, Screeners, Windsifters	→ Sized Aggregate Recoverable
Organic Waste	→ Handlers, Shredders, Grinders, Chippers, Sorters, Windsifters, De-packager	→ Compost, Solid Biomass, Liquid Biomass
Wood Waste	→ Handlers, Shredders, Grinders, Chippers, Sorters, Windsifters	→ Board-mill Material, Animal Bedding, Biomass, Metals
Construction and Demolition Waste	→ Handlers, Crushers, Sorters, Windsifters, Baler, Wrapper	→ Sized Aggregate, Wood Waste, Metals Recyclables, RDF
Municipal Solid Waste	→ Handlers, Shredders, Sorters, Windsifters, Balers, Wrapper	→ Organic, Waste Metals, RDF/SRF
Commercial and Industrial Waste	→ Handlers, Shredders, Sorters Windsifters, Balers, Wrapper	→ Wood Waste, Recyclables, Metals, RDF/SRF
Dry Mixed Recyclables	→ Handlers, Sorters, Balers	→ Glass, Recyclables
Glass	→ Crushers, Screeners, Sorters, Windsifters	→ Cullet
Incinerator Ash	→ Crushers, Sorters	→ Sized Aggregate, Metals
Scrap Metal	→ Handlers, Sorters, Balers	→ Metal, RDF/SRF
Ports	→ Handlers, Hoppers, Conveyors	→ Dry Bulk Materials



Blue Service & Support

Dedicated to keeping your operation moving

See page 28-29



Crushers & Screeners

Operating in the toughest environments and delivering top productivity rates, quick set-up times and excellent reliability.



Blue Group offer the complete range of products from Powerscreen, the world's leading manufacturer of mobile crushing equipment in the world.

Powerscreen's extensive collection of cutting edge mobile machines boast exceptional productivity and reliability. The crushers have also been designed with ongoing maintenance in mind, allowing ease of access to all key areas of the machines.



Jaw Crushers

Powerscreen's jaw crushers have been designed to meet the primary crushing needs of customers across the quarrying, mining and recycling industries. These machines are considered to be the most advanced, reliable and productive on the market, across all applications for which they have been designed. With a combination of dynamic jaw profiles and a highly efficient drive system these machines return some of the lowest operating costs in their class.



Cone Crushers

The Powerscreen range of mobile cone crushers have been constructed and engineered for secondary and tertiary crushing in direct feed applications. The range uses advanced Automax® crusher technology to provide high volumes of perfectly shaped product.



Impact Crushers

The range of mobile impact crushers available from Powerscreen are suitable for primary and secondary applications including crushing aggregate, reinforced concrete and asphalt. The machines include both horizontal shaft impactors and vertical shaft impactors, both of which achieve a high ratio of product reduction.



Blue offer the comprehensive range of mobile screeners from Powerscreen. This collection of highly efficient machines enables Blue to provide the ideal solution to your screening requirements.





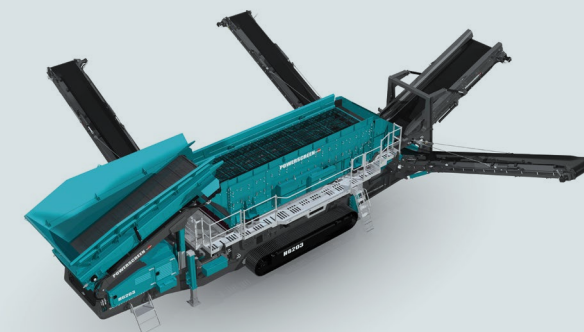
Chieftain

The Powerscreen® Chieftain range of mobile incline screens are designed for the processing of aggregates and sand. Within the range there is a model to suit every application and the machines are designed to be easily transported, set-up, operated and maintained.



Warrior

These high capacity, heavy duty, versatile machines are capable of screening and separating a wide variety of material in the most challenging applications including aggregates, recycling, topsoil, compost, coal, construction and demolition waste as well as iron ore.



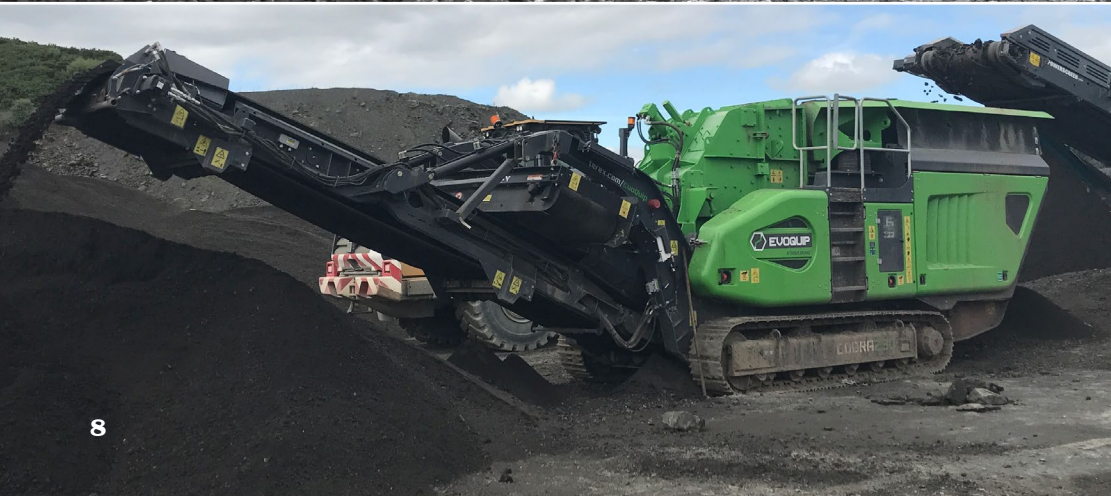
H Range

Featuring Horizontal screens the H range from Powerscreen is ideal for handling high volumes of sticky materials and for the exact, fine sizing demanded in many construction contracts. These models are perfectly suited to applications such as natural and crushed aggregate, iron ore, coal, recycled concrete and asphalt.

Ask about our Powerscreen range of conveyers - Call 0345 217 8755 or email sales@blue-group.com



With the EvoQuip range, Blue are able to offer a range of compact crushing and screening equipment for a variety of sectors, including landscaping, farming, building and construction as well as quarries.





Bison

This range starts with the Bison 35, which weighs just 3.4 tonne, up to the Bison 280 which is capable of processing 200tph of material. One of the key benefits of these machines is their ease of transportation. The Bison 100 can be transported via Hook Lift for example.



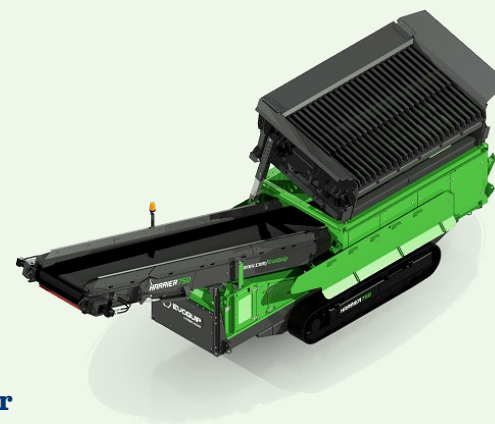
Colt

The Colt is a range of screeners. The Colt 600 can fit into a standard shipping container making transportation simple. Set up times on these machines are also very quick, meaning operators can be processing in no time at all.



Cobra

The Cobra is a range of compact, yet highly powerful impact crushers. These machines come with hydraulic adjust and hydraulic overload protection as standard and can process a range of different materials.



Harrier

Two screens designed to be used in situations where space is of a premium. The smaller Harrier 220 is containerisable and weighs just 3.3 tonne.

The Doppstadt logo is located in the top left corner. It consists of the word "Doppstadt" in a bold, black, sans-serif font, set against a white rectangular background with a black border. The background of the entire page is a photograph of a large industrial shredder machine inside a warehouse. The machine is orange and black, with a long conveyor belt extending from the left side. The warehouse has a high ceiling with a complex steel truss structure and large windows on the left side. The floor is concrete and shows some tire marks.

Doppstadt

Shredders, Chippers & Sorters

Blue are extremely proud to offer the full collection of Doppstadt Shredders, Sorters and Chippers, which have been designed and built utilising world renowned German Engineering.



Mobile & Static Slow Speed Shredders – DW and Inventhor Series

The Doppstadt DW series of slow speed shredders are available in both mobile and static versions. The shredders work on a single shaft principal and offer some of the lowest operating costs for this type of equipment. The rotor speed, (approx. 32rpm) with its fully mechanical drive, leads to longer breaks between the shredding tools and significantly reduces noise and dust emissions.



Mobile & Static High Speed Grinders – AK and DZ Series

The Doppstadt AK high speed shredder and DZ Series operate at over 1000rpm. As the mill has a free swinging hammer system the machines can deal with difficult contamination and reduce damage caused by unwanted material. The size of the output material can be selected between 30mm and 400mm and the high rotor speed ensures that a finished product can also be produced in small quantities and in a single pass operation.



Mobile & Static Chippers

The Doppstadt DH wood chipper produces a high quality wood chip. The chipping process ensures a uniform material allowing the finished product to be used directly as a biomass fuel product.

The logo for Doppstadt, featuring the brand name in a stylized, italicized font inside an orange parallelogram.

Doppstadt



“

The Doppstadt SM620 is keeping the piles of waste down and everything in the yard is flowing smoothly. Plus, it has not missed a beat since the day it arrived.

Kristian Ruse, Managing Director
Weybridge Skips

”



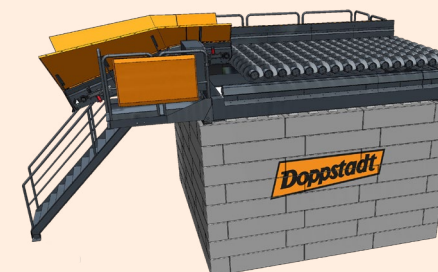
Mobile & Static SM Trommel and Star Screen

The Doppstadt Screens with modular design can be utilised for a multitude of tasks within different types of environment. As you would expect with Doppstadt equipment, it is built to last, giving Blue customers the best commercial value from their machinery.



Mobile & Static Mobile Windsifter

The mobile air density separation equipment from Doppstadt is the result of a partnership with specialists Westeria. The equipment allows for the effective separation of light and heavy materials anywhere on site.



Mobile & Static Splitters

Doppstadt's Splitter technology offers an efficient and effective screening process. This unique and patented concept can split the material in up to 4 fractions and is designed to be blockage and wrapping-free. Potential applications are varied including soil and stone, even with a heavy clay content.

blueMAC

Material Recycling Systems

Utilising the very best technologies available, we design, build and commission leading edge systems to maximise recycling and recovery as well as minimising material going to landfill.





BlueMAC, part of the Blue Group of companies, specialise in engineering and manufacturing robust, tailored material recycling systems designed to your exact specifications.

By utilising the very best technologies available, we are able to design, build and commission leading edge systems to maximise recycling and recovery as well as minimising material going to landfill. We achieve this by engineering and combining a number of different components including material feeders, picking stations, trommels, magnets, link conveyors, eddy currents, air separators and blowers.

Our plants range in size from entry level trommel systems, for small to medium sized operators, right through to multi-million pound intricate plant builds. From initial discussions through to design and installation, we will work with you throughout to maximise the potential of your operation. With site safety paramount, your designated BlueMAC specialists will ensure the best system is designed and installed for optimum efficiency and maximum profits from your waste recycling system.

Applications and equipment

Application	Equipment solutions
Fines Clean Up	→ Vibrating and Density Separating, Mobile Picking Stations, Optical separators, Eddy Current Separators
Waste to Energy - RDF/SRF Production	→ Trommels, Overband and Cross-band Magnets, Hoppers/Feeders, Ballistic Separators, De-stoners
Construction and Demolition Waste	→ Overband and Cross-band Magnets, Trommels, Conveyors, Vibrating Pan Feeders, Picking Stations
Commercial and Industrial Waste	→ Trommels, Overband and Cross-band Magnets, Optical Sorting Technology, De-stoner, Eddy Current Separators
Municipal Waste	→ Bag Opening Feeders, Picking Stations, Trommels, Ballistic Separators, Over-band and Cross-band Magnets
Dry Mixed Recyclables	→ Optical Sorters, Eddie Current, Over-band and Cross-band Magnets, Blowers
Green Waste	→ Trommel, Belt Feeder, Picking Station
Scrap Metal	→ Eddy Current Separators, Mobile All Metal Separator, Over-band and Cross-band Magnets, Picking Stations

Material Handlers & Scrap Metal Processing

Blue is the UK & Ireland's exclusive source for the supply, installation and maintenance of Terex Fuchs material handlers.





Scrap Handling

Renowned worldwide for their excellence in scrap handling, Terex Fuchs machines are designed specifically for the rugged, heavy duty scrap and metal recycling environment. The unique throwing action of the boom enables material to be stockpiled and moved around with great ease.



Waste Handling

When it comes to a material handler for a recycling application, the key attributes are efficiency, flexibility, performance, resilience and speed of cycles. Terex Fuchs machines offer everything that's required for effective, high volume handling on open terrain or an indoor setting. Whether it's sorting material on the floor or loading a waste system or shredder, Terex Fuchs handlers offer stability and a high load capacity even when operated within an extended work radius.



Timber Handling

Manoeuvrability and speed are of the essence for timber and sawmill operations to run at optimal efficiency. The purpose built Terex Fuchs timber handlers have outstanding features that ensure logistical leadership. The undercarriage, which is specifically designed for timber handling ensuring powerful lifting force, impressive performance and stability during cornering and driving.

**FUCHS**

A TEREX BRAND

“ We purchased our first Fuchs machine back in 2009. Due to its performance and reliability, even in a consistently demanding environment, we have since purchased a further three machines for the other ports within The Group. ”

Liam Lynch,
Director, Victoria Group



Port Handling

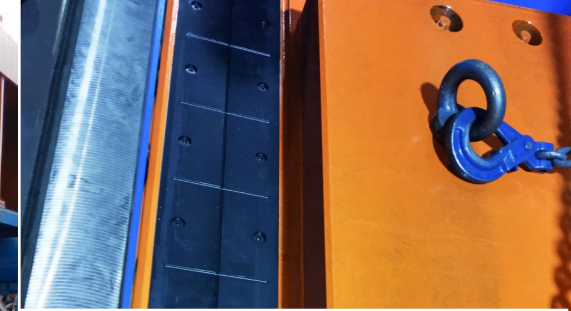
Terex® Fuchs offers highly flexible and customised solutions across a range of mobile and stationary material handlers for port logisticians. Massive grabs, large work radii even at full load and equally powerful, swift and precise hydraulics make record loading and unloading times possible. The king-size powerhouses are suited to deployment across diverse applications in port logistics.

Electric drives

Electric drives are today's forward-looking trend - not only in cars, but also in mobile material handling machines. This is especially the case with indoor applications, stationary machines, and rail undercarriage machines, in which powerful zero-emission electric drives that are extremely easy to maintain have very tangible advantages.

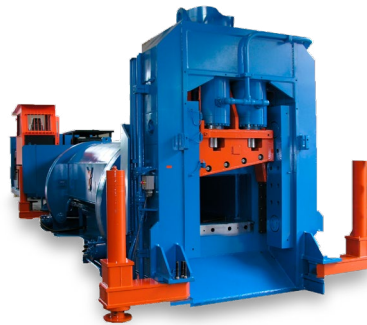
Fuchs Cabin - functionality redefined

Stress-free work makes for greater safety and reduces the risk of an accident. Fuchs makes handling of materials easy and comfortable. Cabins offer an ergonomic space with multi-function touch monitor with a large, easily legible display to operate all functions, a downward-facing windshield & skylight for superior visibility even in wet weather conditions and perfect space utilisation for the operator with useful storage compartments.



Metal Balers and Shear Balers

Blue supply the full range of Taurus Bluline metal balers and shear balers as well as the Taurus Redline range of Pre-shredders for the metal scrap industry.



Shear Baler

The TAURUS - BLULINE shear balers incorporate a unique, patented "swinging wings" compression box. They are also highly versatile machines designed to compress and shear a variety of different materials.

Scrap Metal Balers

Taurus Bluline balers are built to withstand the rigors of continuous all day scrap metal baling. Taurus has over 50 years of experience meaning they know exactly how to re-enforce the machine's critical stress points, ensuring a long and productive life for every baler the company produces.

Pre-Shredder

The Bravo pre-shredder allows smaller shredder plants to operate at higher production levels by pre-processing oversized or high density bales, scrap cars and other bulky scrap.



Metal Mobile Shredders

Take metal scrap shredding in-house and make a profit. The Thor Series of Hammermill Shredders includes the THOR 1521 K, THOR 1721 K, THOR 2121 K.

These fully autonomous, tracked machines are highly versatile, capable of shredding a wide variety of scrap metals including large white goods and car parts.

Key Benefits

- High ROI with quick payback
- High residual value
- Quick assembly time
- Low cost



Call 0345 217 8755 Email sales@blue-group.com



The original balanced crane, built to optimise logistics

Lower energy consumption means lower costs.

E-Crane's balanced design drastically reduces horsepower requirements and saves energy. With traditional hoisting machinery, the payload, working tool, and steel construction have to be raised. But the E-Crane's balance compensates for all but the payload resulting in important energy savings.

Key Benefits

- **Operator friendly** with easy controls and an ergonomic cab
- **100% spare parts availability** and lower maintenance costs and minimal downtime
- **No tipping point** due to E-crane's unique counter weight
- **All machines can be rated as a crane or as a material handler** offering higher lifting capacity





Blue Group offers the complete range of CK International balers. This extensive range of balers which include fully automatic twin ram balers, semi-automatic horizontal balers and vertical balers are made to the highest standards.

Furthermore, the Blue team can work with CK international to customize the machine to provide a bespoke solution for customers.



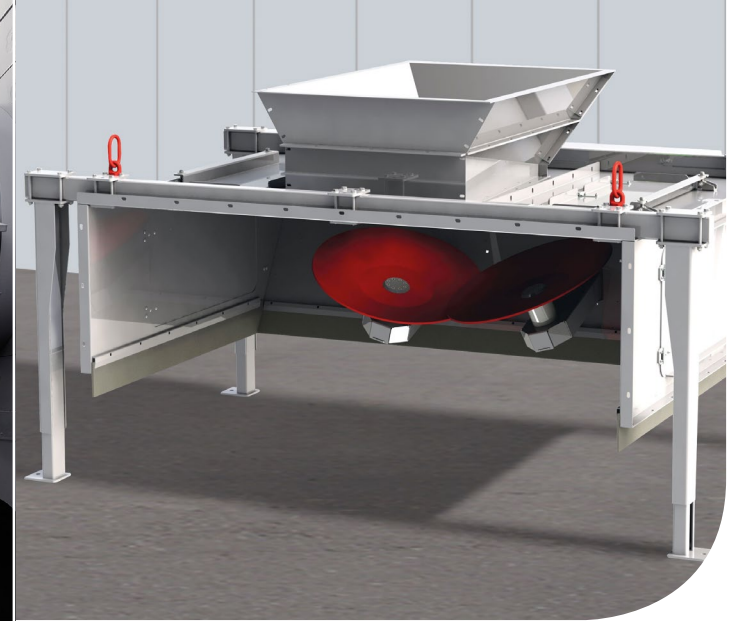
Key Benefits

- Higher bale density
- Better bale structure
- Ability to switch material stream easily
- Choice of plastic or wire tying
- Flexibility in layout and design



Wide range of materials at high speed.

Twin Ram Balers are ideal for use in waste transfer stations or as part of a larger recycling system for high volumes of RDF, SRF, plastic, PET, cardboard and paper. High throughputs of up to 40 tonne/hr are achievable.



WESTERIA

FÖRDERTECHNIK

Westeria manufacture a range of equipment to the very highest specification.

Air Density Separators

Designed to separate heavy and light material

Conveyors

Including chain belt conveyors, slat conveyors, folding conveyors, flat belt conveyors and troughed belt conveyors

Material Distribution Systems

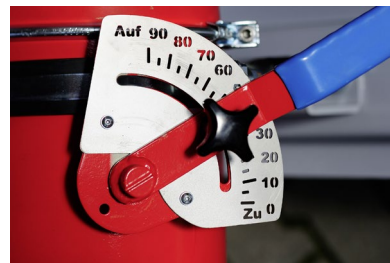
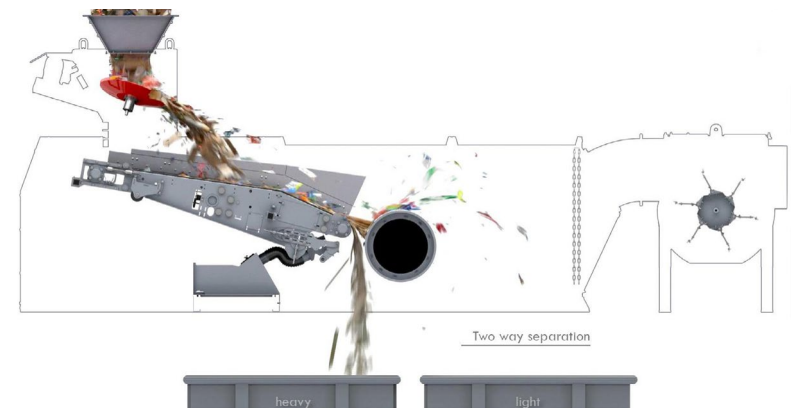
The DiscSpreader ensures perfect, reliable material distribution

Bunker Systems

Modular design to offer size flexibility

Windsifter AirMaster

- Designed specifically for the UK
- Separates heavies and lights to create saleable products
- Hook lift for ease of transportation
- Built-in generator for power
- Material extraction conveyors for stockpiling



The variable settings for the acceleration belt speed, tilt and drum distance



Every type of feed material is different and has its own, specific characteristics.

To help you appraise the separation results of your individual material in advance, Westeria have developed a new Test Centre.



De-packing systems

Protect your AD system with a Cesaro Tiger. The Tiger HS 10 was designed mainly for wet and dry AD plants. With our Tiger HS 10, you will send more material to the digester than with other technologies.

Thanks to our patent, the solid fraction won't be lost with the packaging. More waste saved from the packaging means more biogas produced. And more biogas means more profit.

Key Features

- Double process liquid intake line with standard mixer
- Highly efficient washing system
- Touch screen control panel with graphic interface
- Remote central control system
- Silent block supplied as standard for reduction of ground vibration



Certified Used Equipment

Blue have been supplying quality used machinery for many years, allowing those with restricted budgets access to the world leading equipment.

Who better to buy used Powerscreen, Doppstadt and Fuchs equipment from than those that have in depth machinery knowledge and direct access to the manufacturer.

- Meticulously checked by manufacturer trained engineers
- Inspection using the latest technology
- Unmatched knowledge of Blue equipment
- Unbeatable service and equipment support
- Service packages available
- Maintenance history

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With a good knowledge of our needs and equipment demands, Blue Spares provide a reliable & fast spares service keeping our downtime to an absolute minimum. Plus we get peace of mind with maximum wear life, uptime and performance.

**David Waite, Owner,
Ramsbury Plant Services**

Spares

Because we understand your business and the need for your machinery to reliably perform at optimum capacity every single day, we don't compromise on the quality of spare parts supplied.



Genuine OEM Parts from the people who know your machinery best

Our experience and knowledge goes much deeper than just selling parts. As approved manufacturer dealers, we give full technical support and you benefit from our expertise on application suitability therefore you get the right quality OEM part made to deliver optimum reliability and keep your business moving.

Blue Spares provide a rapid response spare parts service, dedicated to maximising equipment availability and optimising operational performance.

We understand your business and the need for your machinery to reliably perform at optimum capacity every single day, therefore we don't compromise on the quality of spare parts supplied. When you order from Blue Spares, you receive genuine OEM stock parts that support your investment and the long term future of your machine.

With state of the art IT systems for stock control, we can react quickly to customers needs and most parts can be supplied same day - we also offer a 24/7 service. Our staff will do whatever it takes to get parts delivered on time to minimise your downtime.

Call us on 0345 1300 669

Call us on 0345 1300 669

Blue Spares is a leading provider of genuine OEM parts for a wide range of construction and industrial machinery. We offer a rapid response service, ensuring your equipment is back in operation as quickly as possible. Our extensive stock of parts, backed by our technical expertise, means we can provide the right part for your machine, every time.

- OEM wear parts undergo continuous market comparisons and extensive field-testing to ensure that they offer the most cost effective solution, minimising the life-cost of your equipment
- Any deviation from authentic OEM wear part design in material or dimensional specification, can result in damage to your machinery
- Only the use of Original Genuine wear parts ensures full warranty cover for your machines and the validity of your insurance
- Our parts fit perfectly, meaning ease of installation and minimisation of downtime

Our engineer at Blue knows the machines so well that he can often provide advice over the phone, virtually eliminating downtime for the machine. 99% of spare parts ordered are delivered the next day and service backup has been very good indeed.

**Simon Carter, Eastern Waste Disposal,
Brightlingsea, Essex**

1 2 3

Service & Support

**Dedicated to keeping
your operation moving**

Blue build lasting relationships with our customers, meaning we offer unique on-going support throughout the entire life of their machinery. This is why we have heavily invested in our support service to ensure you gain maximum uptime and minimise downtime.



Maximise uptime

Keeping your operation moving efficiently & profitably

Blue place utmost importance in maintaining equipment and breakdown prevention. With over £2 million worth of equipment sold across the group each week, we have invested heavily in our maintenance and training services to support our loyal customers.

1 Maintenance and service

Keep your machine running efficiently and reliably.

- Blue expert engineers - we know your machine best
- Maintenance contracts to suit your operation
- Machine analysis - spot future issues, greatly reducing risk of costly breakdowns

2 Operator training

We've invested in a unique purpose built training facility designed to benefit your business.

- Train your operators to carry out routine maintenance to keep machines running at peak performance
- All leading manufacturers machines covered
- New machine training

Minimise downtime

Emergency breakdown assistance

It's important to remember that the cost of downtime is not just the loss of production from that particular machine. It is also any other machines in the process, non-productive operators and drivers can even impact on supply contracts. When a breakdown occurs, Blue rush to the rescue armed and ready to get you back up and running.

3 Fast response breakdown cover

- One call is all it takes - saves precious time
- Expert advice with direct links to manufacturer
- Identify problem & assist fix without site visit
- £5m worth of OEM spares available for immediate dispatch
- Plus a network of dealers with the aim of next day visits
- Blue Service engineers available nationwide

The background of the advertisement features a man in a blue and white plaid shirt holding a yellow hard hat, standing in front of a large blue Powerscreen mobile screening machine. The machine is processing material into a large pile. The scene is set outdoors under a blue sky with white clouds.

Funding made easy

Our funding options are designed to make purchasing an asset as easy as possible, putting it straight to work while keeping your working capital intact.



Flexible funding options to suit your operational needs

Our team of specialists, located across the UK can advise you on which products will best suit your requirements, allowing you to ease cash flow and develop your business.

Hire Purchase

These agreements give you the option to own the machine at the end of the term. There is also an acceptance fee payable at the start of the agreement which varies depending on the amount financed.

Leasing

An increasingly popular form of asset finance where ownership never passes to you but the cost of the instalments can be offset against your taxable profits during the lease term. VAT is spread over the length of the term and there is an acceptance fee payable at the start of the agreement which varies depending on the amount financed.

Refinancing

If you own equipment, machinery or vehicles, we are able to help you release money from it for use in your business. Equipment Refinance can be an easy way of raising money.

After difficult trading conditions and a lot of uncertainty, it was a great relief to gain the financial support through RGF and see our proposed plans come to fruition. We couldn't have done it without the help of the team at Blue Finance and we are delighted to be able to support the local job market. We would like to express our thanks to Blue for helping us achieve such a positive outcome and making the process simple and straightforward. This can only bode well for future business opportunities.

Mark Evans, Director,
Growing Beds

Find out which Blue Finance option suits your business needs best:

Call Blue Finance on 0345 217 8755 or e-mail sales@bluegroup.co.uk

Alternatively contact your local Blue Machinery Sales Manager Finance options are strictly subject to status.

Our offices

Each of our offices have everything required to offer total support to our customers. Each site incorporates a demonstration area and refurbishment bays where equipment can be repaired and restored.





There is a Blue Group site near you

Blue Group invest heavily in our facilities across the UK, with state of the art workshops and refurbishing facilities to ensure we offer the best possible service to our customers now and in the future.

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